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/	28 November 1958	į
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NEWFAMINE SOR: Office of Logistics/Procure	ment Division/Contract Branch	
SUBJECT : Request for Initiation of T	Mak % under Contract RD-45	
with		25 <b>X</b> 1
A The state of the		
i. It is requested that your office to cetablish Teak X under Contract ED-45 with	N	25 <b>X</b> 1
This Tesk is for the p	reduction of the MK II	25 <b>X</b> 1
Incondiary Pocket Time. In accordance with to, the contractor will assurfacture, load, p	the proposal attached here-	
black and an additional one hundred clear Po	cket Time Incondisty devices.	
2. The estimated cost of this product	inn is \$10.008.00 for a nine	
months period of time. This should be charge	ed to Allotment Aumber	
9-5995-10-000 Stock Procurement Account, Tes	material.	
3. Contract MD-45 is an Agency steril	e contract. Tank X should	
also be agency sterile. The item per se is	unclassified. Government	
interest may be shown. Agency interest in a the contract and task is classified Secret as	il work and unterial under	
a need-to-know basis to appropriate security	en men ne prantise outh ou	
	10.00	
the Contracting Officer is request	ed to advice the contractor's	
representative in writing of these security	classifications.	
i. In the event there is any variation	n in classification during	
the preliminary phases of the work, further		
by the project engineer,	som 210, West Juthuilding,	25X1
TSS/500.	SOCRETURED ATEL	25X125X1 25X1
GOG 4 REV DATE 16/7/90 BY 37 /69		, )
CHIC COMP 56 OPI 56 TYPE Z	281	25X1
ORIG GLASS 5 PAGES 5 REV GLASS 6		
JUST 22 DENT REV 2010 AUTH: HR 18-2	Chier	
a radiation to serve	33 / ngineering Division	
AFRIVED:	Distribution:	
	Orig & 1 - Addressee	
	1 - TSS/FASB	25 <b>X</b> 1
	1 - 185/LB	20,71
Citeconical Services Staff	1 - 188/18 1 - 188/800	
Attachments:	1 - 135/SRB	
Proposal dtd 27 Oct 58	1 - ED Chrono	
Requisition TSS	1 - ED-182J,	
	1 - UMC File	

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DU/P/TE/AD/HT

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PROPOSAL

FOR THE

DEVELOPMENTAL PRODUCTION

OF THE

REDESIGNED PI CASE

27 October 1958

## INTRODUCTION:

Earlier this year, under RD 45, Task Order I, this company satisfactorily completed the redesign of the PI Case. The redesign had been necessitated following a requirement to ignite the case with the previously developed Attachable Fire Starter (the latter initiated by an Ml Delay Type Firing Device fitted with a standard coupling base). Following the fabrication of a finalized prototype, the manufacturer of the original case was consulted. He found no particular problems that would require a major change from this prototype.

## SCOPE:

This company proposes to undertake the manufacture, loading, packaging and testing of one thousand (1000) black and an additional one hundred (100) clear PI Cases, the latter for use as a control during loading. These new cases will be purchased from the original manufacturer, however, close supervision and lisson will be maintained, in order to be assured that the item is made satisfactorily in accordance with the new design.

After loading, the units will be packed as previously, in tear-strip cans with suitable cushioning material. Though the original cans are of unsuitable dimensions, the Thermit Well Mk II tooling can be used to produce a can of the required size. Further, the necessary closing chucks are already set up for sealing this can.

## WORK PLAN:

It is suggested that the contract be written to cover a working period of nine months. The actual loading, packaging, and testing, however, should be completed by the end of six months. It is proposed to employ the full time services of one technician and the part-time services of a further technician for a period of three months. In addition, the part-time services of an engineer will be employed for the full period of the contract.

Routine monthly progress reports will be furnished, during the contract and a complete revision of the specifications will be delivered at the completion.

## COST ESTIMATE

200 hrs. Engineering Labo	r @ \$4.50	\$	900.00
600 hrs. " "	<b>@</b> \$3.00	_	1,800.00
	Sub Total I	\$	2,700.00
Overhead @ 120%			3,240,00
	Sub Total II	\$	5,940.00
Materials & Purchased Part	ts		4,330.00
Tools, Jigs, & Fixtures			350.00
Travel & Miscellaneous			550.00
	Sub Total III	\$	11,170.00
G & A @ 7%			782.00
	Sub Total IV	\$	11,952.00
Fee @ 8%			956.00
	TOTAL	\$	12,908.00

For stock price defuct

cost of 100 units \$1,291

most of Engineer labora overhead \$1,000

Tool vigs fixtures + Travel \$1,000

6,291 6,617 6,617

or Re'

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